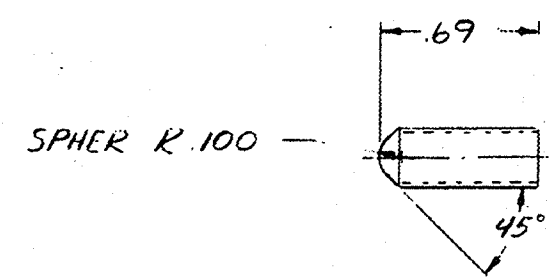
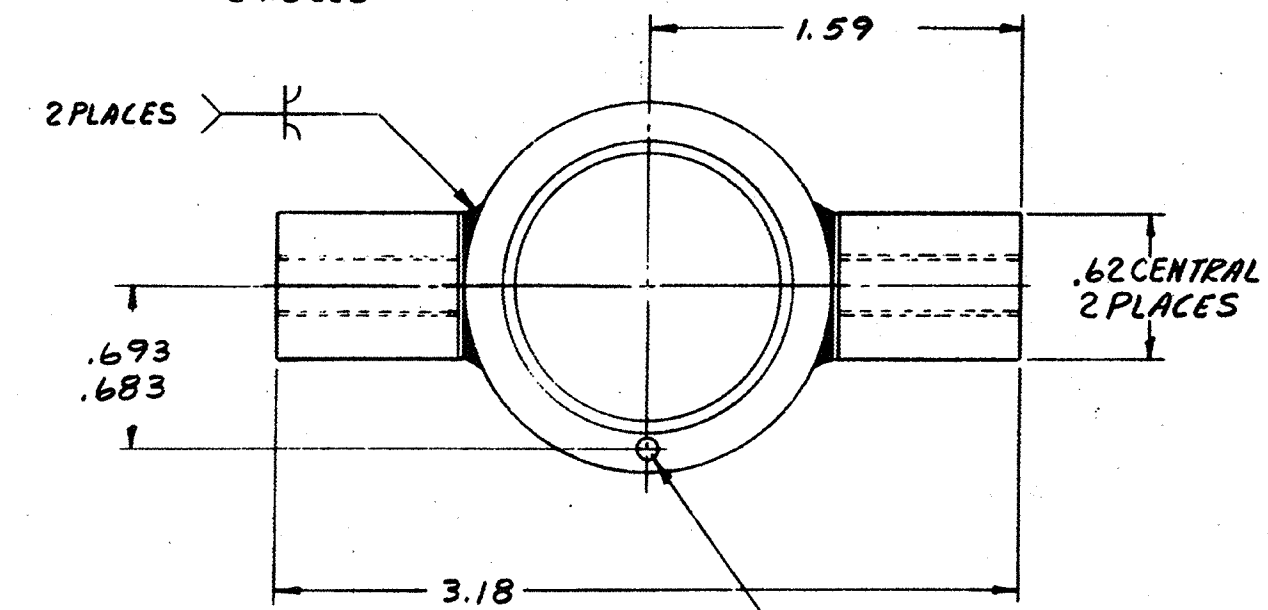
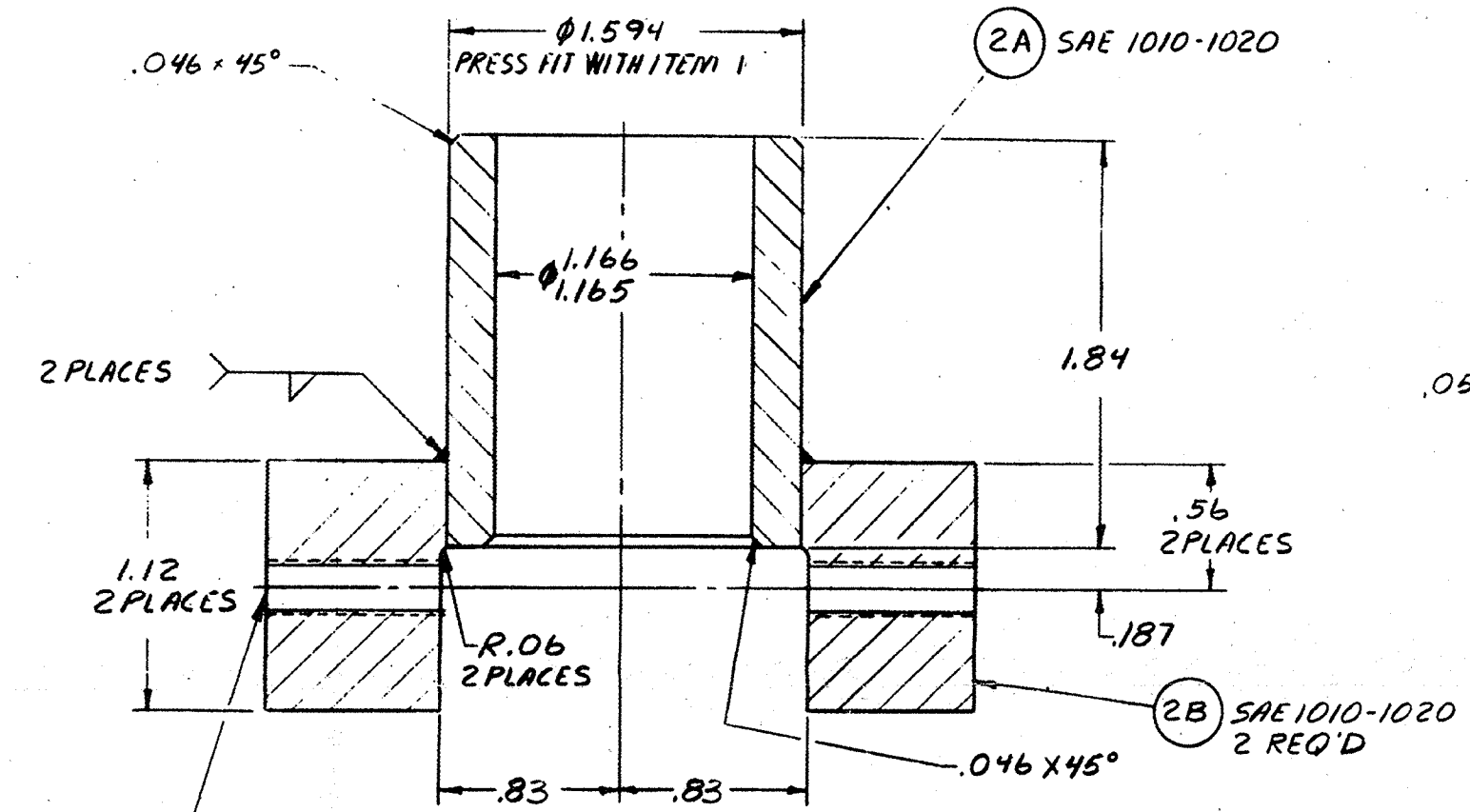


REVISIONS				
MICRO-FILMED	ZONE	LTR	DESCRIPTION	DATE

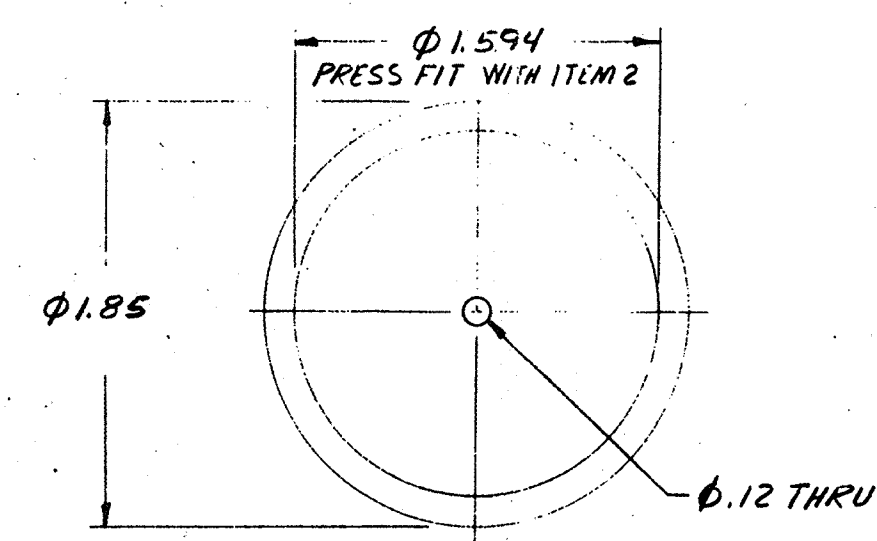
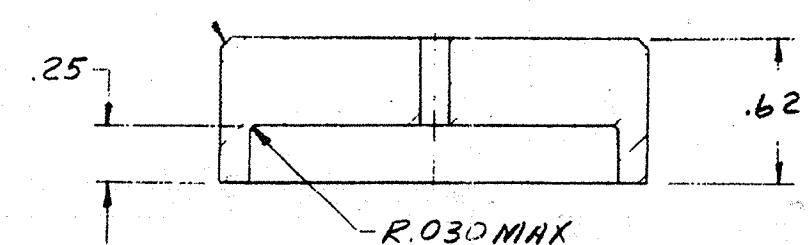


4 ALTER AS SHOWN FROM
250-20 x 75 LG OVAL POINT, STEEL,
SOC SET SCREW



2 WELDMENT

.05 x 45°



1 SAE 4340
HDN R_c 46-50

REDUCED
PRINT

FILE COPY

FILE COPY

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture and procure the Manufacture of the part(s) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

6897423

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	ON SIZE (MAX MATL)	
STRAIGHTNESS	PARALLELISM	CONCENTRICITY	
ROUNDNESS	ANGULARITY	OR RFS (REGARDLESS OF FEATURE SIZE)	
CYLINDRICITY	RUNOUT	SEE BASIC DIM	
PROFILE OF A LINE	TRUE POSITION	DIAMETER	
PROFILE OF A SURFACE	COINCIDENCY	DATUM IDENT	
	SYMMETRY		

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± 1° TOL. ON 3 PLACE DECIMALS ± .010 TOL. ON 2 PLACE DECIMALS ± .02	APPROVALS DRAWN A.S. WARD/PC/AM 77-6-9 CHECKED J. BECKER 78-2-16 ENGR. 1 G. E. AGAN 77-7-27 ENGR. 2 ENGR. 3 FINAL E. E. AGAN 77-7-27 REVIEW APPROVAL	DATE
MATL. SEE ITEM	HEAT TREAT AND HARDNESS SEE ITEM	
SURFACE TREAT. NOTED	INSPECTION	

DRAWING PRACTICE	LOCAL SPECS. (REF)
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
TITLE CRIMPER-POWER TURBINE ROTOR INNER NUT	
MODEL FIRST USED	APPLICATION SEE SEPARATE PARTS LIST
SIZE D 73342	DWG. No. 6897423
SCALE 2/1	SHEET 2

REF-